

**Amendments to the Claims:**

This listing of claims will replace all prior versions, and listings, of claims in the application.

**Listing of Claims:**

1. (currently amended)      A dual sided integral composite image product, comprising:
  - a first continuous non-interrupted support substrate having a front side and back side, said front side having a separate image layer thereon having at least one image;
  - a second continuous non-interrupted support substrate having a front side and back side, said front side having separate image layer thereon having at least one image, second continuous non-interrupted support substrate being permanently secured to said first continuous non-interrupted support substrate ~~in a back-to-back co-alignment manner~~ so as to form said dual sided integral composite image product such that said back sides of said first and second continuous non-interrupted support substrates are in a back-to-back co-alignment with each other,[[;]] said integral composite image product having a fold line about which said integral composite image product may be folded and which extends across said separate image layers.
2. (Original)    A dual sided integral composite image product according to claim 1 wherein said integral composite image product has a plurality of fold lines.
3. (Original)    A dual sided integral composite image product according to claim 2 wherein said plurality of fold lines allows for providing a Z type fold in said integral image product.
4. (Original)    A dual sided integral composite image product according to claim 1 wherein said first and second substrates are made from a photographic media.

5. (Original) A dual sided integral composite image product according to claim 1 wherein said first and second substrates are made from a photographic paper.

6. (Original) A dual sided integral composite image product according to claim 1 wherein said first and second substrates are made from a thermal media.

7. (Original) A dual sided integral composite image product according to claim 4 wherein said image layer comprises a photographic emulsion layer.

8. (Original) A dual sided integral composite image product according to claim 1 wherein said composite image product comprises a cover for holding at least one leaf.

9. (Original) A dual sided integral composite image product according to claim 1 wherein said composite image product comprises a free standing product.

10. (Cancelled).

11. (Cancelled).

12. (Cancelled).

13. (Cancelled).

14. (Cancelled).

15. (Cancelled).

16. (Cancelled).

17. (Cancelled).

18. (Cancelled).

19. (Cancelled).

20. (Cancelled).

21. (Cancelled).

22. (Cancelled).

23. (Cancelled).

24. (Cancelled).

25. (Cancelled).

26. (Cancelled).

27. (Cancelled).

28. (Cancelled).

29. (currently amended)      An image product comprising:  
a composite cover having a first continuous non-interrupted  
support substrate having a front side and back side, said front side having an  
image layer formed thereon having at least one image, and a second continuous  
non-interrupted support substrate having a front side and back side, said front side  
having an image layer formed thereon having at least one image, said second  
continuous non-interrupted support substrate being permanently secured to said  
first continuous non-interrupted support substrate ~~in a back-to-back co-alignment~~  
~~manner~~ so as to form said dual sided integral composite image product; said  
integral composite image product having a fold line about which said integral

composite image product may be folded and which extends across said image layers such that said back sides of said first and second continuous non-interrupted support substrates are in a back-to-back co-alignment with each other,[[;]]

at least one leaf having a first continuous non-interrupted support substrate having a separate image layer thereon, and a second continuous non-interrupted support substrate having separate image layer thereon, said second continuous non-interrupted support substrate being secured to said first continuous non-interrupted support substrate in a back-to-back co-alignment manner so as to form said leaf; and

an attaching member for securing said at least one leaf to said cover.

30. (Original) An image product according to claim 29 wherein a plurality of said at least one leaf is provided.

31. (Original) An image product according to claim 29 wherein said attaching member is secured to said cover.

32. (Original) An image product according to claim 31 wherein said attaching member comprises at least one ring.

33. (Original) An image product according to claim 32 wherein said at least one leaf includes at least one opening adapted to be secured to said at least one ring.

34. (Previously Presented) An image product according to claim 33 wherein at least one scored line is provided on said leaf in association with said opening for allowing the leaf to be installed or removed from said ring.

35. (Withdrawn) A method for making a dual sided composite image product, comprising the steps of:

providing a first continuous support substrate having a first side and a second side, said first side having an image layer separate from said substrate;

providing a second continuous support substrate having a first side and a second side, said first side having an image layer separate from said substrate;

securing said first substrate to said second substrate so as to form a composite image product;

forming a fold line on said composite image product; and

folding composite image product about said fold line.

36. (Withdrawn) A method according to claim 35 wherein said fold line is produced using a disc and associated die.

37. (Withdrawn) A method according to claim 35 wherein said fold line is produced using embossing bar and associated die.

38. (Withdrawn) A method according to claim 37 wherein said embossing bar is heated.

39. (Withdrawn) A method of making a folded dual sided image product comprising the steps of:

providing a composite image product having first image layer and a second image layer secured together; and

forming a fold line on said composite image product about which said composite image product may be folded.

40. (Withdrawn) A method according to claim 39 further comprising the step of folding said composite image product about said fold line.

41. (Withdrawn) A method according to claim 39 wherein said fold line is formed by applying a roller member and associated die along said fold line.

42. (Withdrawn) A method according to claim 39 wherein said fold line is formed by applying a bar and associated die along said fold line.

43. (Withdrawn) A method according to claim 42 wherein said bar is heated.

44. (currently amended) A dual sided integral composite image product, comprising:

a first continuous non-interrupted support substrate having a front side and back side, said front side having an image layer formed thereon having at least one image;

a second continuous non-interrupted support substrate having a front side and back side, said front side having an image layer formed thereon having at least one image, said second continuous non-interrupted support substrate being permanently secured to said first continuous non-interrupted support substrate ~~in a back-to-back co-alignment manner~~ so as to form said dual sided integral composite image product such that said back sides of said first and second continuous non-interrupted support substrates are in a back-to-back co-alignment with each other,[[;]] said integral composite image product having a fold line about which said integral composite image product may be folded and which extends across said image layers;

an attachment section integrally formed with said first and/or second substrate.

45. (currently amended) An integral composite image product, comprising:

a first continuous non-interrupted support substrate having a front side and back side, said front side;

a second continuous non-interrupted support substrate having a front side and back side, said front side having an image layer formed thereon having at least one image, said second continuous non-interrupted support substrate being permanently secured to said first continuous non-interrupted support substrate ~~in a back-to-back co-alignment manner~~ so as to form said integral composite image product such that said back sides of said first and

second continuous non-interrupted support substrates are in a back-to-back co-alignment with each other,[[;]]said integral composite image product having a fold line about which said integral composite image product may be folded and which extends across said separate image layers;

an attachment section integrally formed with said first and/or second substrate.

46. (Original) A dual sided integral composite image product according to claim 45 wherein a plurality of fold lines are provided.

47. (previously presented) A image product, comprising:

a continuous non-interrupted support substrate having an image formed layer thereon having at least one image, said continuous non-interrupted support substrate having a plurality of fold lines about which said image product may be folded wherein at least one of said fold lines extending across said image formed layer; and

an attachment section integrally formed with substrate.